

AC200/AX400 BROCHURE

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AC200 Series

Industrial 2-Electrode Conductivity Cells with Rapid Temperature Response

Rugged sensors, rapid response



Safe operation and high process resistance

- 316L stainless steel body and PEEK insulator operates to 20 bar (290 psi) and 200°C (392°F)
- Epoxy body and carbon electrodes to 6.6 bar (100 psi) and 100°C (212°F)

Easy installation and operation

- insertion, flow-through, immersion and submersible types

Problem-free cable connection

- plug-in connector eliminates incorrect connection and tangled cables
- terminal head version for on-site adjustment of cable length

Excellent for rapid changing processes

- fast integral temperature sensor
- T_{90} under 30 seconds

Reduced maintenance

- easy to clean, removable electrode sheath

Wide range of applications

- power plants
- water treatment
- de-mineralization
- semiconductors
- pulp & paper

Safe Operation and High Process Resistance

The AC200 series of cells provide highly accurate and reliable in-line conductivity measurements up to 20 bar (290 psi) and 200°C (392°F). Typical applications are power plants, ion-exchangers, reverse osmosis and chip cleaning.

AC210 cells are available as screw-in, flow-through, immersion and submersible types to permit installation in the majority of industrial applications.

The series comprises two essential variants: AC210 with electrodes of high-density graphite (for 0.1 and 1.0 cell constants); and AC220 stainless steel (for 0.01 and 0.1 cell constants).

A range of cell constants (k values) is provided to measure a wide range of process media from 10,000 $\mu\text{S cm}^{-1}$ down to 0.055 $\mu\text{S cm}^{-1}$ (or 18.2 $\text{M}\Omega\cdot\text{cm}$).

All AC200 cells are manufactured to highly exacting standards. Traceable certificates of cell constant accuracy can be supplied on request.



Detachable Connector for Easy Installation

Flexibility of Cable Connection

A choice of sensor cable interconnection methods is provided in order to suit a wide variety of needs. The detachable cable connector ensures easy installation and eliminates the possibility of making a wrong connection or tangling cables.

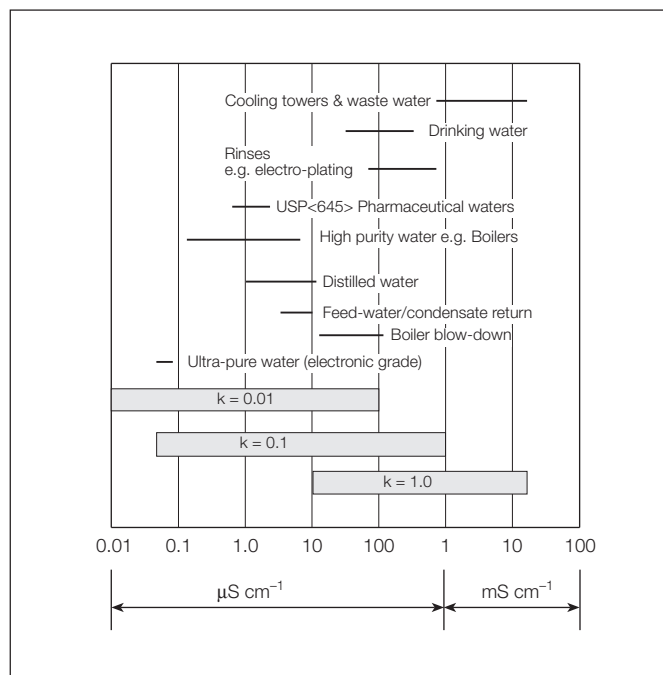
For user flexibility, a terminal head version enables on-site adjustment of cable length and cell stocking, while direct fixed integral cable mounting is provided for the simplest, problem-free connection.

Rapid Integral Temperature Sensor

Temperature compensation is critical for conductivity measurement, particularly where a wide variation of temperatures is expected.

In addition, detection of cooling water failure can be critical on high temperature sampled systems in the modern power plant.

All AC220 stainless steel cells are equipped with a very fast temperature compensator with T_{90} of under 30s. This enables accurate temperature compensation and use as a separate temperature measurement for output from the analyzer.



Process Solutions and Cell Constants

Simple Maintenance Easy-to-Clean Cells

Some ultra-pure water processes can contain contaminants that periodically could coat electrodes and reduce measurement accuracy. This can occur during commissioning of new plant or with on-demand power plant where the process does not run continually.

To make maintenance easier all AC220 cells have a removable outer sheath making access for cleaning very simple.

Easy Installation and Operation

Insertion, Flow, Immersion and Submersion

The AC200 is designed to make installation easy and operation simple. These sensors have been designed for mounting in-line, immersed in tanks or directly submerged. The comprehensive range easily meets actual process needs

AC210 Graphite/Epoxy Cells

AC210 sensors are constructed of high-density graphite electrodes mounted in loaded epoxy resin. This provides excellent polarisation resistance at higher conductivities and exceptional chemical resistance.

AC211 Screw-in Insertion Cells

The AC211 sensor is designed to be screwed directly in-line and is rated to 100°C (212°F) and 7 bar (100 psi). The process connection is a G 1 in. (BSP) or NPT male thread.

IP68 cable connection options include fixed cable, terminal head and a detachable connector.



AC211 Screw-in Cells

AC212 Flow-through Cell

The AC212 cell is an integral, flow-through design reducing outlay and easing installation in small-bore lines. The sensor is suitable for operation to 100°C (212°F) and 7 bar (100 psi).

Process connections are Rp 1/2 in. (BSP parallel) and NPT female threads.

Connection of cable is achieved via the integrated IP67 terminal head.

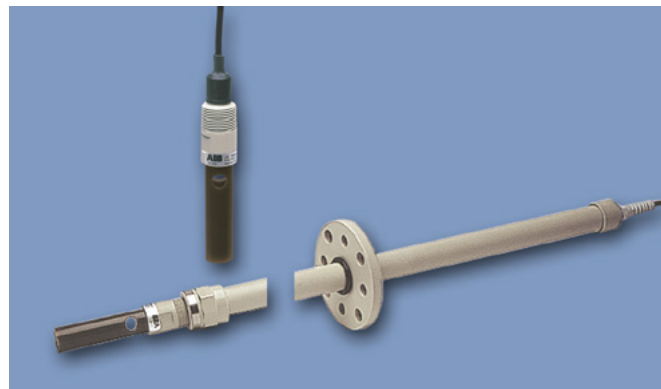


AC212 Flow-through Cell for small bore lines

AC213 Immersion and Submersible Cells

Installation in open channels and tanks is easily achieved with the AC213 polypropylene immersion (dip) system in either 1m (3.3 ft) or 2m (6.6 ft) length. Actual dip length is adjustable on site enabling the system to match actual process needs.

Longer dip lengths are accommodated with the submersible version mounted in a dip tube provided by the user. IP68 protection of the integral, potted-in cable makes it perfectly suited for direct submersion in open channels and bore holes.



AC213/0 Submersible and AC213/1 Immersion Cells

AC220 Stainless Steel Cells

The AC220 series comprises dedicated screw-in cells that can be inserted directly in-line or screwed into a flow-chamber.

AC220 steel cells are rated to 20 bar (290 psi) and 200°C (392°F) when using the terminal head version with ABB high temperature cable. All other types are suitable for operation to 110°C (230°F).



AC221 Stainless Steel Cells

Specification

AC210 Carbon Cells

Wetted parts

Electrodes	Carbon
Cell body	Loaded epoxy resin
Mounting boss (AC211)	316L stainless steel
Immersion tube (AC213/1 and /2)	Glass reinforced polypropylene
Submersible shroud and cable (AC213/0)	PVC and cross-linked polyolefin

Temperature and Pressure limits

Insertion and flow-through variants

Max. operating temperature	100°C (212°F)
Max. operating pressure (absolute)	7 bar (700 kPa, 100 psi)

Immersion (dip) variant

Max. operating temperature	90°C (194°F)
Max. operating pressure (absolute)	2m water head (0.2bar)

Submersible variant

Max. operating temperature	80°C (176°F)
Max. operating pressure (absolute)	10m water head (1bar)

Ingress protection

IP68	all variants except flow-through
IP67	flow-through

Available cell constants

0.10 and 1.00

Temperature element

Integral Pt100 (3-wire) in sensor body

Sensor cable terminations

(a) Integral, potted-in cable	On insertion, immersion and submersible models
(b) Terminal head	On insertion and flow-through models
(c) Detachable cable	On insertion models

Available cable lengths

1m (3.3 ft), 2m (6.6 ft), 5m (16 ft), 10m (33 ft), 15m (49 ft) and 20m (66 ft)

AC220 Stainless Steel Cells

Wetted parts

Electrodes and cell body	316L Stainless steel
Insulator	PEEK

Max. operating temperature

Terminal head version	200°C (392°F) when used with ABB high-temperature cable Pt. no. 4TB3004-0008
Fixed and detachable cable and terminal head versions	110°C (230°F)

Max. operating pressure (absolute)

20 bar (2000kpa, 290 psi)

Ingress protection

IP68

Cell constants

0.01 and 0.10

Temperature element

Integral Pt100 (3-wire) in sensor body

Temperature response, T₉₀

< 30s

Sensor cable terminations

- (a) Integral, potted-in cable
- (b) Terminal head
- (c) Detachable cable

Available cable lengths

1m (3.3 ft), 2m (6.6 ft), 5m (16 ft), 10m (33 ft), 15m (49 ft), 20m (66 ft)

Process connections

Screw-in insertion

- (a) G³/₄ in. (BSP parallel) thread
- (b) ³/₄ in. NPT thread

Process connections

Screw-in Insertion

- (a) G1 in. (BSP parallel) thread
- (b) 1 in. NPT thread

Flow-through

- (a) Rp ¹/₂ in. (BSP parallel) thread
- (b) ¹/₂ in. NPT thread

Immersion (Dip) mount

- (a) 1 m (3.3 ft) and 2 m (6.6 ft) immersion lengths, site adjustable
- (b) Non pressure-bearing flange with DN10/ANSI 1¹/₂ in. 150lb mounting holes
- (c) Mounting bracket (optional)

Replacement immersion cell

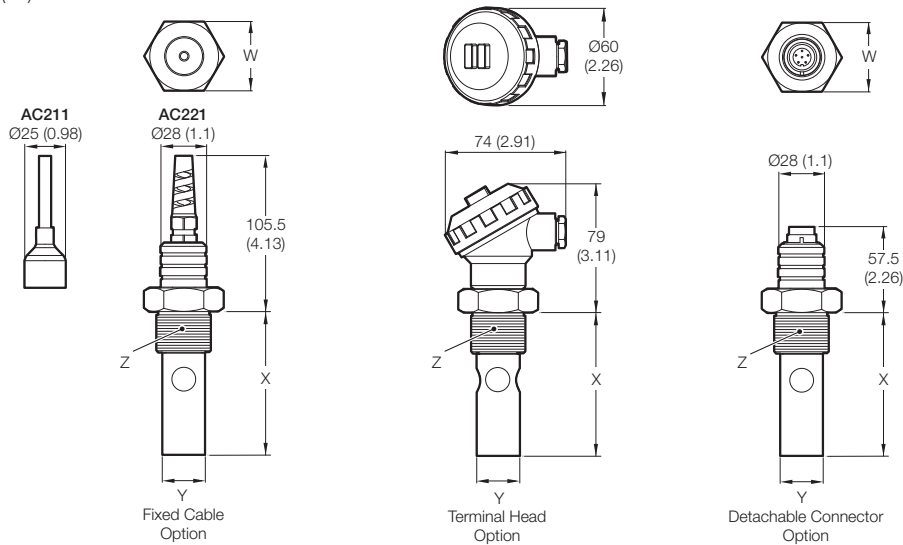
1 in. NPT rear thread to fit ABB or user-own dip tube

Submersible

Suspended in process by the sensor cable

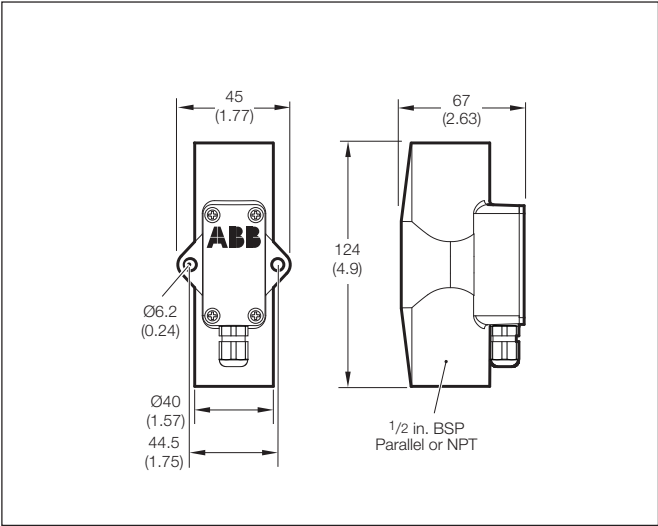
Overall Dimensions

Dimensions in mm (in.)

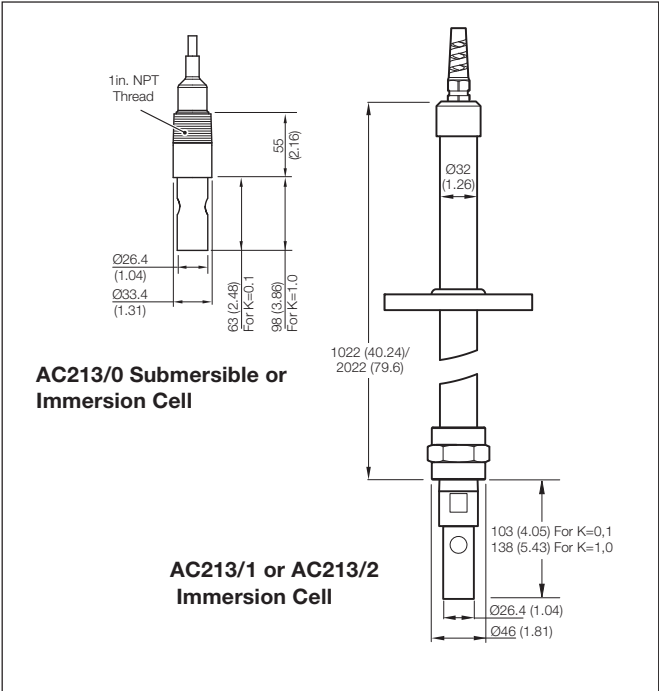


	AC211 Carbon Cells		AC221 Stainless Steel Cells	
	K=1.0	K=0.1	K=0.1	K=0.01
W	42.5 (1.67)		33 (1.3)	
X	123 (4.84)	88 (3.46)	47 (1.85)	91 (3.58)
Y	Ø26.4 (1.04)	Ø26.4 (1.04)	Ø20 (0.79)	Ø16 (0.63)
Z	1in. BSP or NPT Thread		¾in. BSP or NPT Thread	

AC211 and AC221 Cells



AC212 Flow-through Cell



AC213 Submersible and Immersion Cells

AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

More processing power, higher performance



Cost effective

- select one or two conductivity inputs or combine conductivity and pH/Redox (ORP) in one analyzer
- integral PID controller (AX410)

Reduced installation cost

- easy access terminations; reduced panel space

High functionality at minimum cost

- conductivity, resistivity, difference, ratio, % passage, % rejection and inferred pH calculations

Expanded monitoring and control

- add-on option board provides a total of five alarm relays and four current outputs
- service logbook providing historical data

Energy saving

- high visibility, backlit display with auto switch-off function

Reduced yearly maintenance costs

- 30V DC option negates the need for costly safety tests

Wide range of applicability

- water and waste water treatment
- power, pure water
- semiconductors
- chemicals
- pharmaceuticals
- pulp & paper



AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

The AX400 Series

The AX400 analyzers incorporate the latest technology to provide highly reliable, flexible, feature-packed devices that satisfy a diverse range of process monitoring and control applications. The complete range encompasses solutions for pH/Redox (ORP), conductivity and dissolved oxygen.

Models AX41x and AX45x enable continuous measurements of one or two low-level conductivity points with simultaneous local display and retransmission. The analyzers are used with ABB 2-electrode conductivity cells providing measurements with exceptional accuracy and performance.

Model AX45x analyzers are dedicated to United States Pharmacopoeia <645>.

AX400 Series analyzers are available for either wall-/pipe- or panel-mounting and are rated to IP65.

High Functionality as Standard

All versions are supplied with two fully-isolated current outputs as standard, that can be assigned to the measured parameter, the sample temperature or any appropriate calculated variables.

Three programmable relay set points are available that can also be assigned as required.

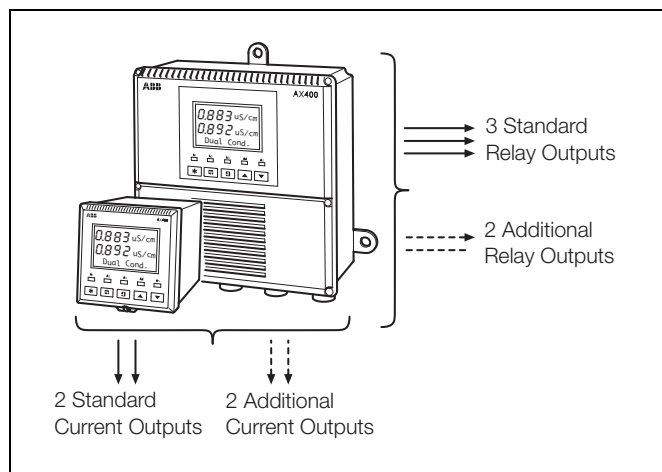
Innovative features such as a power saving display and a diagnostic current output option all contribute to low cost of ownership.

Plug-and-Produce Expanded Control

An advanced function card provides an additional two current outputs and two further alarm relays that can be assigned to either measured values or sample temperature.

ABB Plug-and-Produce software automatically reconfigures the analyzer if an option board is added later. No user programming is necessary.

A real-time clock and logbook are also included, making the full-facility versions extremely powerful and versatile.



AX400 Outputs

Significantly Reduced Maintenance Costs

The AX400 Analyzers are supplied as standard for 85 to 265V AC operation. There are no inner switches to set.

They can also be provided for 24V AC or 12 to 30V DC supply and recognize automatically which of the two supplies is being used. 24V DC operation reduces maintenance costs significantly by negating the need for costly, yearly safety tests to ensure compliance with safety procedures.

Energy Saving Display

The backlit display has been designed to operate in all types of environments and shows both the measured parameter(s) and, on a separate 16-character display line, diagnostic and computed information.

On dual-input analyzers both measured parameters are displayed simultaneously.

For conservation of energy, the backlight can be set to switch off automatically after 60s of inactivity.



Backlight Can Be Set to Switch-off When Inactive

Easy Access Installation Terminals

Easy access to the terminations ensures rapid and cost-effective installation. The wall-/pipe-mount version has been designed to ensure that cable connection is simple and convenient. Ingress protection of the electronics section is retained even when the terminal compartment is opened.



AX400 Termination Chamber Makes Access Easy

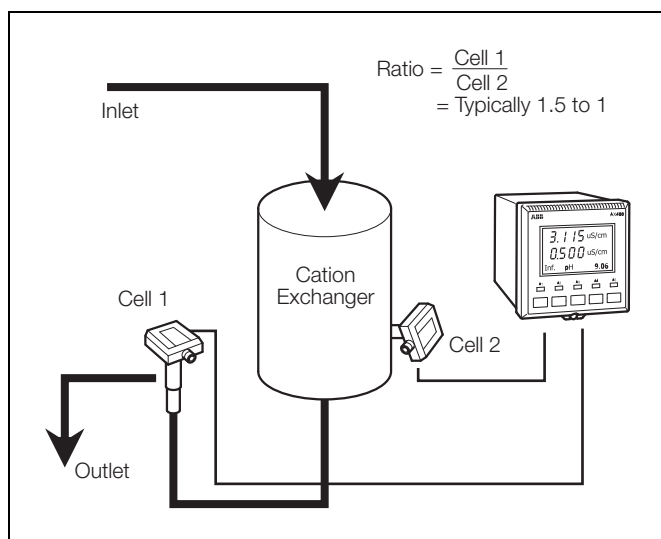
Single and Dual Input Analyzers

Both single and dual-input analyzers provide accurate measurement of low-level conductivity and can be configured for ranges in $\mu\text{S cm}^{-1}$, $\mu\text{S m}^{-1}$, mS cm^{-1} and mS m^{-1} . Alternatively, the instrument can be set up for resistivity in $\text{M}\Omega\text{-cm}$, total dissolved solids and salinity.

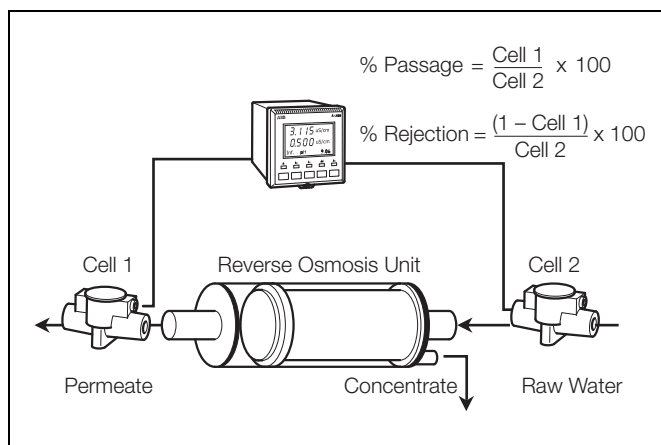
In addition, the dual-input analyzer calculates, displays and transmits:

- Ratio of Cell 1/Cell 2
- Difference Cell 1 – Cell 2
- % Passage (Cell 1/Cell 2) x 100
- % Rejection (1 – [Cell 1/Cell 2]) x 100
- Inferred pH

These facilities are invaluable tools for demineralization and reverse osmosis and a host of industrial processes.



Cation Exchanger

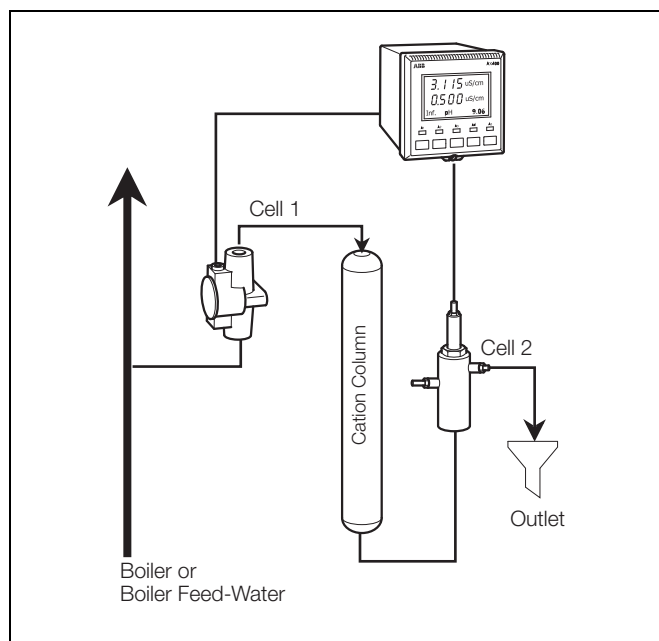


Reverse Osmosis

Cation Conductivity and Inferred pH Measurement

In low conductivity, ammoniated boiler waters, the AX411 analyzer can calculate an inferred pH measurement from the conductivity and a preset ammonia concentration. With this method, one AX411 provides cation conductivity, a direct output of pH, reduced cost and none of the maintenance associated with pH electrodes.

Self-monitoring of the validity of the pH measurement is achieved by checking that an after-cation conductivity value is sufficiently low. This measurement is provided by the second input of the AX411 analyzer. Alarm contacts can be configured for cation conductivity, invalid pH and exhausted resin.



Inferred pH with Self-Diagnostic Alarm

AX410 Integral P, PI and PID Control

The single input AX410 analyzers incorporate three-term PID Control offering three modes of sophisticated control: analog, pulse length (time proportional) and pulse frequency. These are supplied as standard and can be operated in direct- or reverse-acting mode, depending upon the application.

AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

Comprehensive Temperature Compensations

AX41x and AX45x conductivity analyzers provide true temperature compensation for all high-purity water applications:

Raw (uncompensated) conductivity

- USP<645> water for injection and purified water

NaCl

- General monitoring
- Mixed-bed exchanger
- Final polisher effluent
- Cation exchanger inlet
- Anion exchanger effluent
- Reverse osmosis

HCl

- Cation exchanger outlet
- Degassed cation conductivity
- Semiconductor rinse and reclaim water

NH3

- Ammonia-treated make-up and boiler feed water
- Condenser sampling applications
- Hot well sampling applications
- Before-cation column applications
- Inferred pH in ammonia-dosed waters

Ultra Pure Water (UPW)

- Temperature effect of pure water only

Linear

- Manual entry of temperature coefficient

'Trim' Calibration

All ABB sensors are supplied pre-calibrated to exacting tolerances. This enables installation without the need for any further adjustment. The construction is robust and provides highly stable measurements over the sensor's lifetime.

The single-point calibration facility enables local adjustment where on-site validation is required.

Combined Conductivity and pH

The AX416 version measures conductivity and pH with the same analyzer. The option board provides the capability to retransmit pH, conductivity and both sample temperatures. Five programmable alarms can be assigned to suit the needs of the application, enabling even the most demanding requirements to be met.

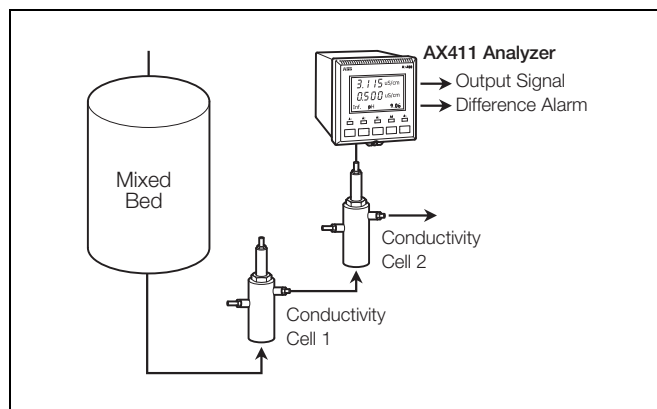


Simultaneous Conductivity and pH Measurement

Dual Input Measurement for Critical Duties

The AX400 enables two continuous measurements with simultaneous local display and retransmission. This capability provides an on-line validation of the process measurement.

Making two simultaneous measurements and configuring one of the set points as a difference alarm provides continuous on-line checking and early warning of an invalid measurement.



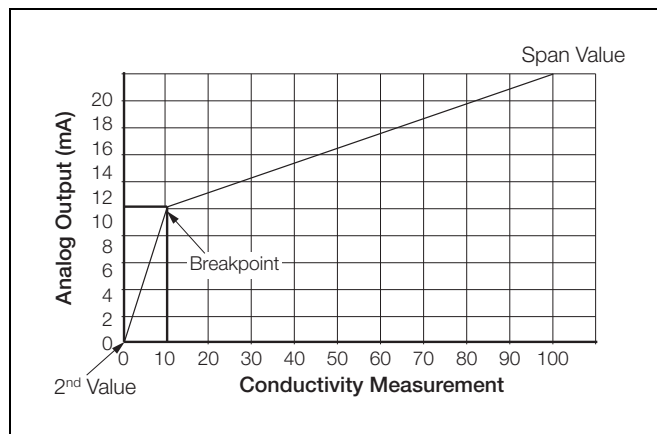
Dual-Input Comparator for Critical Measurements

AX41x Configurable Current Outputs

The analyzer's current outputs are fully galvanically isolated and configurable as 4 to 20mA, 0 to 20mA or 0 to 10mA. In addition, AX400 conductivity analyzers offer the user a choice in how the current output is configured:

- Linear
- 2-decade logarithmic
- 3-decade logarithmic
- Bi-linear with configurable break-point
- User-configurable between 0.1% and 100% of total span

Bi-linear and logarithmic ranges effectively provide a split output facility. General monitoring is covered with the lower range while still supplying excellent discrimination during high level excursions, such as during an alarm state.



Bi-linear Output Maximizes Sensitivity Over the Critical Range

AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

AX450 and AX455 USP <645> Conductivity

AX450 and AX455 analyzers have been developed specifically with the guidance of major leading pharmaceutical manufacturers to produce a system fully compliant to USP<645>.

The US Pharmacopoeia has replaced the off-line qualitative test of water impurities, such as chloride, with a composite in-line Stage 1 Test based on conductivity.

Certification

To conform to USP<645> the accuracies of the instrument display and the sensor's cell constant are assured below specified limits. Each AX450 or AX455 analyzer and Model 2278 cell is supplied with a traceable test certificate.

Revalidation Facility

ABB provides a revalidation facility for the 2278 conductivity cell where the cell can be returned periodically for re-certification of the cell constant. This quick turnaround facility fulfills the stringent certification requirements of today's pharmaceutical industry.

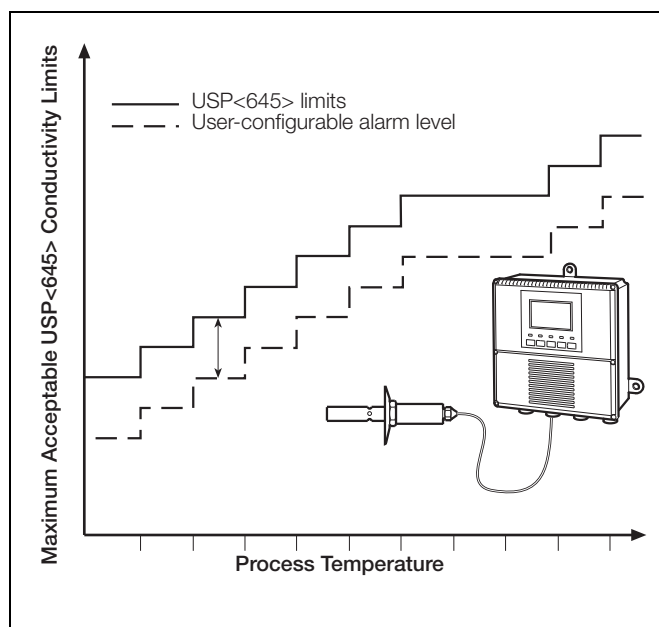
Recording USP<645>

Two standard current outputs, or four (optional), enable both conductivity and temperature to be recorded externally as a permanent record of compliance.

Automatic Stage 1 Test

Maximum acceptable impurity levels are expressed by USP<645> as uncompensated conductivity at 5°C increments. The Stage 1 test of PW and WFI requires both parameters to be checked against the set limits.

The Stage 1 conductivity/temperature limits are stored within the AX45X analyzer and can be activated on a limit alarm contact. The alarm can be configured to initiate at a safe working distance from the Stage 1 limit. This enables assurance of operation to Stage 1 without manual intervention.



Automatic USP<645> Stage 1 Test

Total USP<645> Compliance

Specification	USP Requirement	Models AX450 & AX455
Conductivity Cell Constant	Verified to within $\pm 2\%$	✓ Traceable verification to $\pm 2\%$ with certificate (normal accuracy $\pm 1\%$). Re-verifiable
Resolution of Display	$0.1 \mu\text{S cm}^{-1}$	✓ $0.01 \mu\text{S cm}^{-1}$
Instrument Accuracy	$\pm 1.0\%$; $\pm 0.1 \mu\text{S cm}^{-1}$	✓ Max. $\pm 1.0\%$ of FSD Min. $0.01 \mu\text{S cm}^{-1}$ to max. $0.1 \mu\text{S cm}^{-1}$ Traceable verification with certificate
Temperature Compensation	Uncompensated	✓ Uncompensated and compensated.
Measurement Range	0.2 to $4 \mu\text{S cm}^{-1}$	✓ 0 to $1 \mu\text{S cm}^{-1}$ to 0 to $10 \mu\text{S cm}^{-1}$, fully user configurable

AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

Specification

Conductivity – AX41x and AX45x

Range

Programmable 0 to 0.5 to 0 to 10,000 $\mu\text{S cm}^{-1}$
(with various cell constants)

Minimum span

10 x cell constant

Maximum span

10,000 x cell constant

Units of measure

$\mu\text{S cm}^{-1}$, $\mu\text{S m}^{-1}$, mS cm^{-1} , mS m^{-1} , $\text{M}\Omega\text{-cm}$ and TDS

Accuracy

Better than $\pm 0.01\%$ of span (0 to 100 $\mu\text{S cm}^{-1}$)
Better than $\pm 1\%$ of reading (10,000 $\mu\text{S cm}^{-1}$)

Operating temperature range

-10 to 200°C (14 to 392°F)

Temperature compensation

-10 to 200°C (14 to 392°F)

Temperature coefficient

Programmable 0 to 5%/°C and fixed temperature compensation curves (programmable) for acids, neutral salts and ammonia

Temperature sensor

Programmable Pt100 or Pt1000

Reference Temperature

25°C (77°F)

Calculated variables – AX411

Ratio	0 to 19,999
Difference	0 to 10,000 $\mu\text{S cm}^{-1}$
Percent passage or rejection	0 to 100.0%
Total dissolved solids	0 to 8,000 ppm
Inferred pH	7.0 to 10.0pH (NH ₃ -dosed systems) 7.0 to 11.0pH (NaOH-dosed systems)*

* pH calculation according to the appendix in the VGB directive 450L, 1988.

pH /Redox (ORP) – AX416

Inputs

pH or mV input and solution earth
Temperature sensor Pt100, Pt1000 or Balco 3k
Enables connection to glass or enamel pH and reference sensors and Redox (ORP) sensors

Input resistance

Glass $> 1 \times 10^{13} \Omega$
Reference $1 \times 10^{13} \Omega$

Range

-2 to 16pH or -1200 to +1200mV

Minimum span

Any 2pH span or 100mV

Resolution

0.01pH

Accuracy

0.01pH

Temperature compensation modes

Automatic or manual Nernstian compensation
Range -10 to 200°C (14 to 392°F)
Process solution compensation with configurable coefficient
Range -10 to 200°C (14 to 392°F)
adjustable -0.05 to +0.02%/°C (-0.02 to +0.009%/°F)

Temperature sensor

Programmable Pt100, Pt1000 or Balco 3k Ω

Calibration Ranges

Check value (zero point)

0 to 14pH

Slope

Between 40 and 105% (low limit user configurable)

Electrode Calibration Modes

Calibration with auto-stability checking

Automatic 1 or 2 point calibration selectable from:

ABB
DIN
Merck
NIST
US Tech

2 x User-defined buffer tables for manual entry,

2-point calibration or one-point process calibration

AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

Display

Type

Dual 5-digit, 7-segment backlit LCD

Information

16-character, single line dot-matrix

Energy-saving function

Backlit LCD configurable as ON or Auto-Off after 60s

Logbook*

Electronic record of major process events and calibration data

Real-time clock*

Records time for logbook and auto-manual functions

*Available if option board is fitted.

Relay Outputs – On/Off

Number of relays

Three supplied as standard or five with option board fitted

Number of set points

Three supplied as standard or five with option board fitted

Set point adjustment

Configurable as normal or failsafe high/low or diagnostic alert

Hysteresis of reading

Programmable 0 to 5% in 0.1% increments

Delay

Programmable 0 to 60s in 1s intervals

Relay contacts

Single-pole changeover

Rating 5A, 115/230V AC, 5A DC

Insulation

2kV RMS contacts to earth/ground

Analog Outputs

Number of current outputs (fully isolated)

Two supplied as standard or four with option board fitted

Output range

0 to 10mA, 0 to 20mA or 4 to 20mA

Analog output programmable to any value between 0 and 22mA to indicate system failure

Accuracy

$\pm 0.25\%$ FSD, $\pm 0.5\%$ of reading (whichever is the greater)

Resolution

0.1% at 10mA 0.05% at 20mA

Maximum load resistance

750 Ω at 20mA

Configuration

Can be assigned to either measured variable or either sample temperature

Digital Communications

Communications

Profibus DP (with option board fitted)

Control Function – AX410 Only

Controller Type

P, PI, PID (configurable)

Control Outputs

Analog

Current output control (0 to 100%)

Time proportioning cycle time

1.0 to 300.0s, programmable in increments of 0.1s

Pulse frequency

1 to 120 pulses per minute, programmable in increments of 1 pulse per minute

Controller action

Direct or reverse

Proportional band

0.1 to 999.9%, programmable in increments of 0.1%

Integral action time (Integral reset)

1 to 7200s, programmable in increments of 1s (0 = Off)

Derivative

0.1 to 999.9s in increments of 0.1s – only available for single set point control

Auto/Manual

User-programmable

AX410, AX411, AX416, AX450 and AX455

Single and dual input analyzers for low level conductivity

Access to Functions

Direct keypad access

Measurement, maintenance, configuration, diagnostics or service functions

Performed without external equipment or internal jumpers

Sensor Cleaning Function – AX416 Only

Configurable cleaning action relay contact

Continuous

Pulse in 1s on and off times

Frequency

5 minutes to 24 hours, programmable in 15 minute increments up to 1 hour then in 1 hour increments for 1 to 24 hours

Duration

15s to 10 minutes, programmable in 15s increments up to 1 minute then in 1 minute increments up to 10 minutes

Recovery period

30s to 5 minutes, programmable in 30s increments

Mechanical Data

Wall-/Pipe-mount versions

IP65 (not evaluated under UL certification)

Dimensions 192mm high x 230mm wide x 94mm deep
(7.56 in. high x 9.06 in. wide x 3.7 in. deep)

Weight 1kg (2.2 lb)

Panel-mount versions

IP65 (front only)

Dimensions 96mm x 96mm x 162mm deep
(3.78 in. x 3.78 in. x 6.38 in. deep)

Weight 0.6kg (1.32 lb)

Cable Entry Types

Standard 5 or 7 x M20 cable glands

North American 7 x knockouts suitable for 1/2 in. Hubble gland

Power Supply

Voltage requirements

100 to 240 V AC 50/60 Hz
(90 V Min. to 264 V Max. AC)

12 to 30 V DC

Power consumption

10 W

Insulation

Mains to earth (line to ground) 2kV RMS

Environmental Data

Operating temperature limits

–20 to 55°C (–4 to 131°F)

Storage temperature limits

–25 to 75°C (–13 to 167°F)

Operating humidity limits

Up to 95%RH non condensing

EMC

Emissions and immunity

Meets requirements of:

EN61326 (for an industrial environment)

EN50081-2

EN50082-2

Approvals, Certification and Safety

Safety approval

UL

CE Mark

Covers EMC & LV Directives (including latest version EN 61010)

General safety

EN61010-1

Overvoltage Class II on inputs and outputs

Pollution category 2

Languages

Languages configurable:

English

French

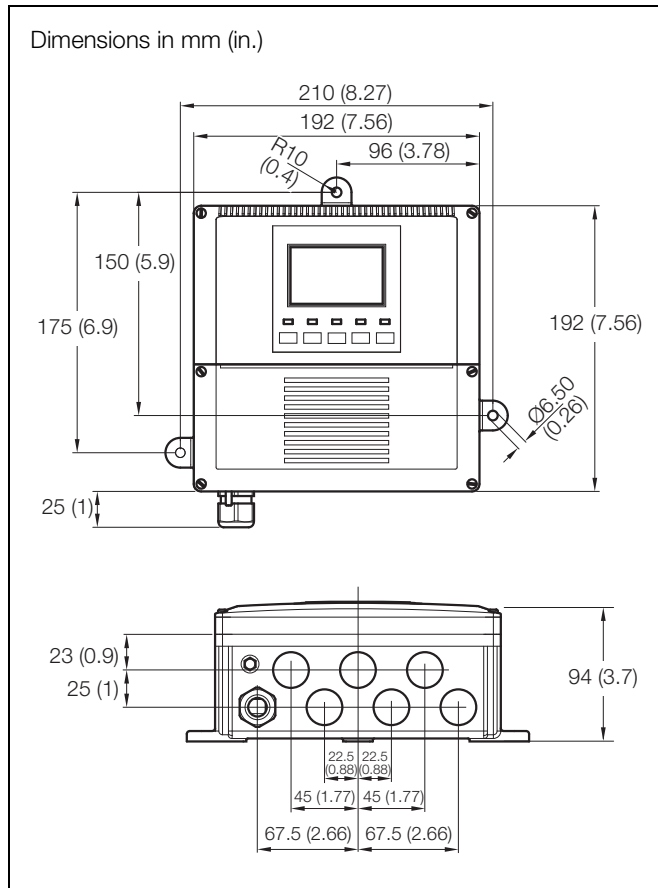
German

Italian

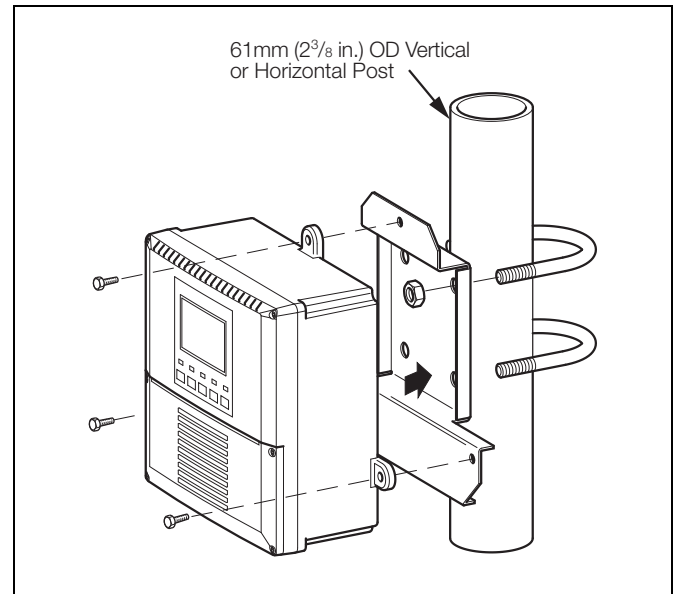
Spanish

AX410, AX411, AX416, AX450 and AX455
Single and dual input analyzers for low level conductivity

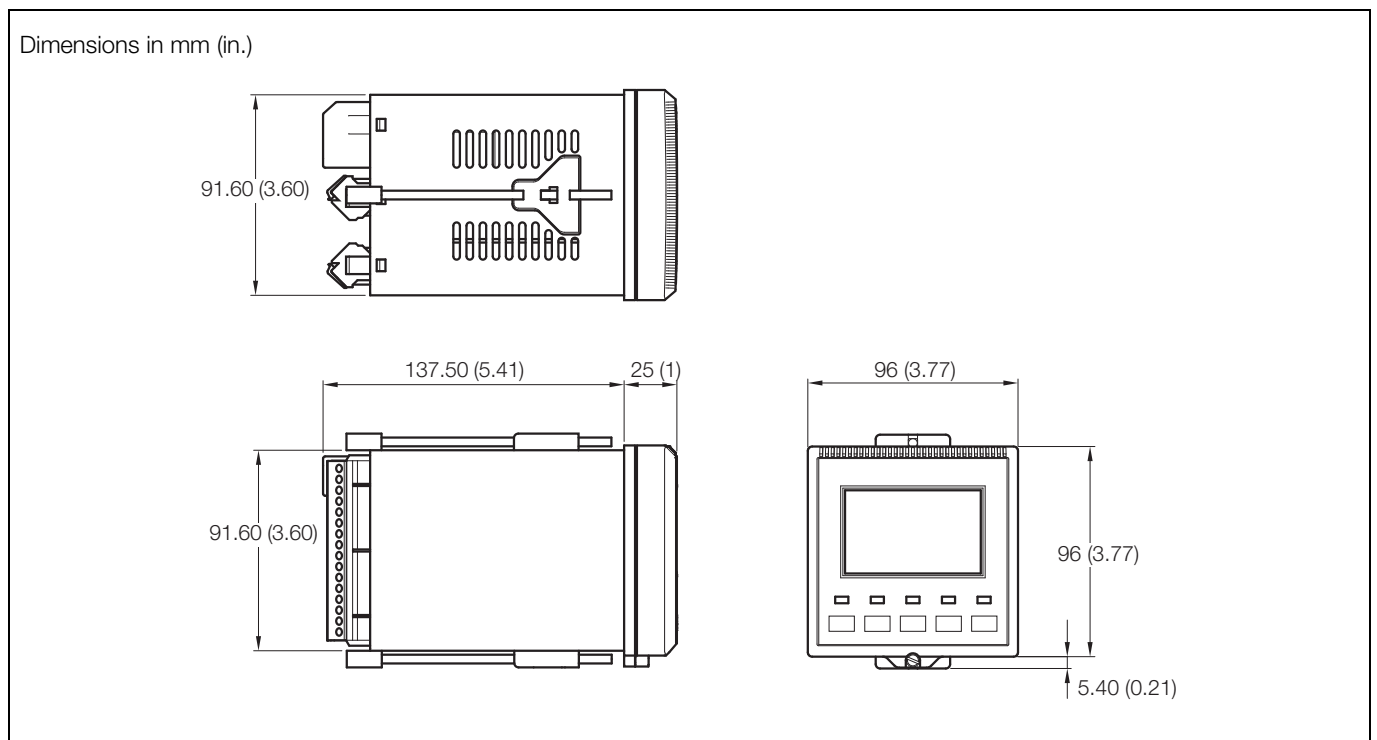
Overall Dimensions



Wall-/Pipe-mount Version

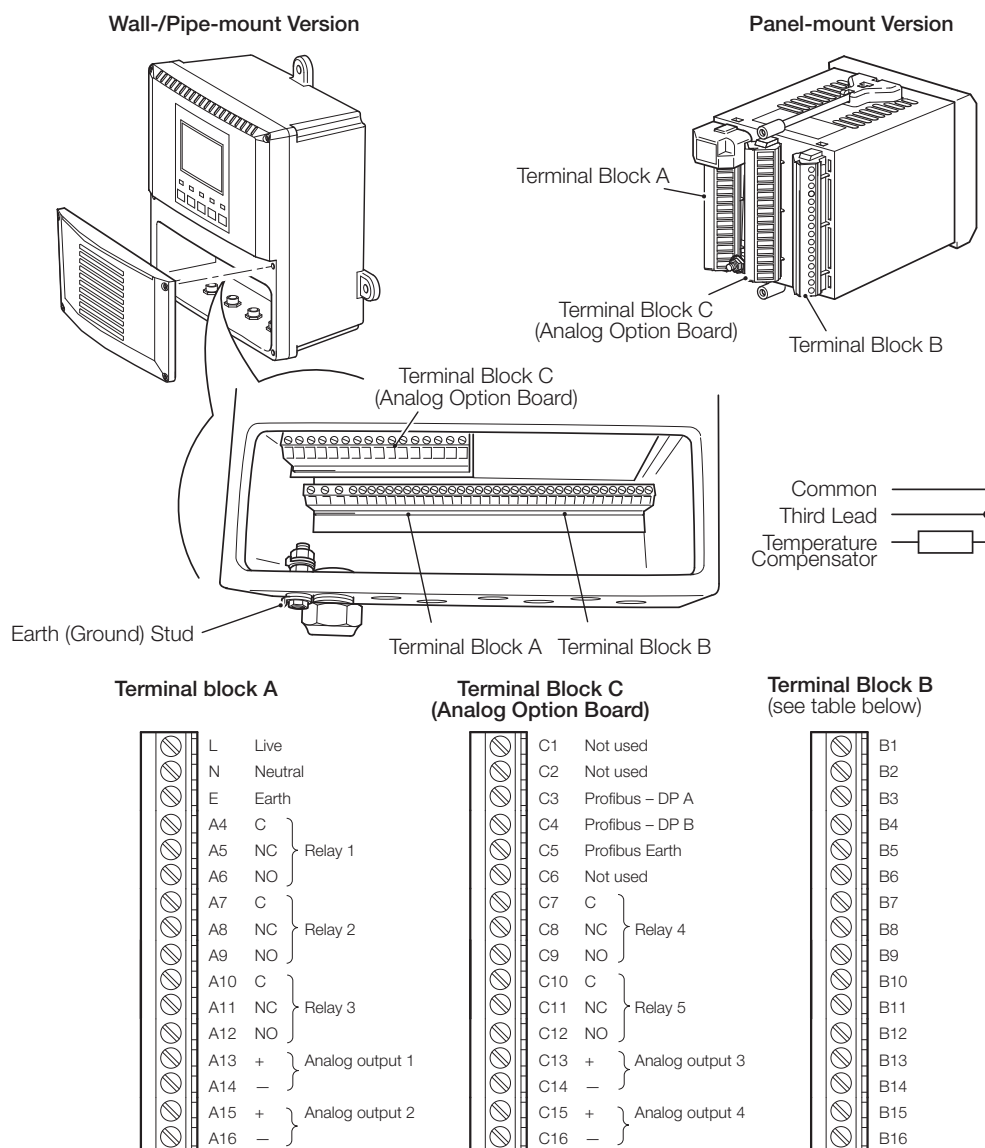


Pipe-mount Detail



Panel-mount Version

Electrical Connections



Terminal Block B		Conductivity	pH/Redox (ORP) without Solution Earth	pH/Redox (ORP) with Solution Earth
Sensor B	Sensor A			
1	9	Temperature Compensator common Link 1 & 2 / 9 & 10**	Temperature Compensator common* Link 1 & 2 / 9 & 10**	Temperature Compensator common* Link 1 & 2 / 9 & 10**
2	10	Temperature Compensator third lead	Temperature Compensator third lead*	Temperature Compensator third lead*
3	11	Temperature Compensator	Temperature Compensator*	Temperature Compensator*
4	12	Screen	Not applicable	Reference Electrode
5	13	Cell (Cell Electrode)	Not used	Not used
6	14	Cell (Earth Electrode)	Reference Electrode	Solution Earth‡
7	15	Not used	Screen*	Screen*
8	16	Not used	Glass/Metal Electrode	Glass/Metal Electrode

*If fitted.

**When a 2-wire Pt100, Pt1000 or BALCO temperature compensator is fitted.

‡Solution Earth also referred to as Ground Rod.

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